

SMART Sensor Series

NEW

Laser Displacement Sensor CMOS Type Model ZX2 Series

## Stable, Easy & Affordable

New Regular-reflective Sensor Head Designed for Optimal Wafer Measurement



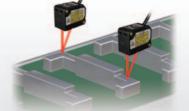
## **One Solution for Any Application**



# Positioning

Robot hand positioning

#### Level detection



Shape validation for molded parts



# Warpage

Tray warpage measurement



# Laser Displacement Sensor CMOS Type

## **ZX2** Series

## **Realize stable measurements** Resolution 1.5µm<sup>\*1</sup>

Reliable measurement of moving objects Measurement cycle 30µs

Stable Wafer Measurement **Regular-reflective Sensor Head** 

\*1 When employing Models ZX2-LD50/LD50L (50mm type)

\*2 Linearity : Maximum error produced when measuring within measurement range

\*3 A linearity of  $\pm 0.05\%$  F.S. indicates that the maximum error is  $\pm 10 \ \mu m$  when the ZX2-LD50L is used with a 40 to 50-mm measurement range, or  $\pm$ 35 µm when the ZX2-LD100L is used with a 65 to 100-mm measurement range.

\*4 Temperature characteristic : Error produced when the ambient temperature varies by 1°C

\*5 Linearity  $\pm 0.02\%$  FS./°C indicates the maximum error is 4µm when the ambient temperature varies by 1°C in the case of using Models ZX2-LD50/LD50L with a measurement range ±10mm.

## Realize stable measurements at 10μm Linearity<sup>\*2</sup> ±0.05%F.S.<sup>\*3</sup>

Unaffected by environmental changes Temperature characteristic<sup>\*4</sup> 0.02% F.S./°C<sup>\*5</sup>



## **Stable Measurement and Easy to Use**

# Stable measurements in case of color/material and moving objects

#### Patented \*1 Dynamic range of two million times Step-less adjustment of laser power For high reflectance, brightly colored workpiece For low reflectance. **CMOS Image Sensor** Stable measurements are darkly colored workpiece Emitter e enabled for any color or iver elemen Use a high power laser beam! Use a low surface condition, including power laser beam! CMOS Image metals, substrates, elastomers, and transparent materials, through OMRON's unique HSDR-CMOS (High Speed and Dynamic Range) Stable measurements on objects with changing color/material image sensor and a step-less Linearity characteristic of existing product according to material Linearity characteristic of the ZX2 according to material laser power adjustment algorithm. 0.6 (%FS) (%FS) 0. White ceramic SUS304, mirror finishing SUS304, hairline (orthogonal) SUS304, hairline (parallel) Linearity Linearity A line beam is used in addition -0.2 -0. 0.4 -0.4 to an emitter beam when -0.6 -0.6 0. dealing with rough surfaces to Black rubber -8 -2 -8 Ò 6 8 10 Distance (mm) 10 -6 -2 0 average out the amount of Distance (mm) Stable measurements on moving objects reflected light and to offset the Limit of resolution of existing product when workpiece is moving Limit of resolution of the ZX2 when workpiece is moving amount of light received at a 400 high-speed measurement Max error: approx.400µm 300 30 (Ling) (Ling) period of 30 µs in order to 20 10 200 Max error: approx.7µm error error reduce variations in received 100 0 0 0 -100 -200 -300 light and to enable stable -10 -20 measurements for moving Meas -30 Workpiece:SUS304 objects. hairline (parallel -400 Moving condition workpiece Rest sta Moving condition workpiece Rest sta Note. The resolution, angle characteristic, measuring range, linearity, spot diameter, and other specifications differ among models.

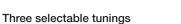
Note. The resolution, angle characteristic, measuring range, linearity, spot alameter, and other specifications differ among models. Refer to *Ratings and Specifications* for details. The linearity indicates the error with respect to the ideal straight line of the displacement output in the case of measuring Omron's standard target object. Linearity and measured value may vary depending on target object. Before final installation, test the sensor required for the application to validate that the desired measurements have been obtained.

\*1. "Patented" means that we obtained a patent in Japan. (As of October 2019)

## Easy and User-friendly Configuration

#### Smart tuning

The ideal configuration for stable measurements is realized by a single button through the new feature "smart tuning", and no longer depends on the skill of the user. A reliable configuration is achieved by three tuning methods, which can be selected to match the type of object and surface conditions to be measured.





Single smart tuning Best configuration for stable detection in case of objects do not change by pushing the button for one second



Multi-smart tuning Ideal configuration for stable detection of changing objects by pushing the button for three seconds



Sensor configuration by just a pushing

the SMART button

Patented \*1

Active smart tuning Continuous configuration improvement for the stable detection of all locations by pushing the button for five seconds

## **Sensor Heads for Various Applications-select** the Range and Type of Beam

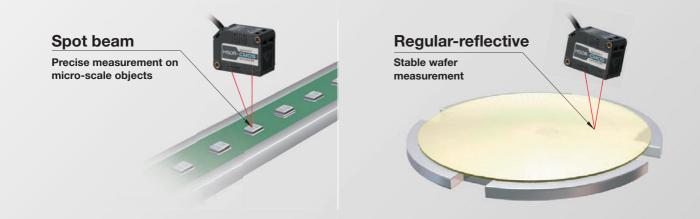
New Regular-reflective Sensor Head Designed for Optimal Wafer Measurement

## ZX2-LD50L Line beam type ZX2-LD50 Spot beam type

Measurement range 50mm±10mm			
Resolution	1.5µm		
Linearity	Line beam ±0.05%F.S.*1		
	Spot beam ±0.10%F.S.*1		
Beam size	Line beam Approx.60µm×2.6mm		
	Spot beam Approx.60µm dia.		

## ZX2-LD50V Spot beam type (regular-reflective)

Measurement range 48mm±5mm		
Resolution	1.5µm	
Linearity	Spot beam <b>±0.3%F.S.</b>	
Beam size	Spot beam Approx.60µm dia.	

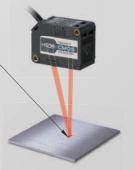


# ZX2-LD100LLine beam typeZX2-LD100Spot beam type

Measurement r	Measurement range 100mm±35mm		
Resolution	5μm		
Linearity	Line beam <b>±0.05%F.S.</b> <sup>*2</sup>		
	Spot beam ±0.10%F.S.*2		
Beam size	Line beam Approx.110µm×2.7mm		
	Spot beam Approx.110µm dia.		

Line beam

Stable measurement on rough-surfaced objects





## Reliable measurements in harsh environments

IP67, robot cable & temperature characteristic 0.02% F.S./°C

IP67 protection class enables to use the sensor in harsh environments. A robot cable is used as standard between the head and amplifier, that the unit can be used reliably on moving parts. In addition, as 3D UV bond is used to fix the optical components rather than screws, stress can be controlled and a temperature characteristic 0.02% F.S./°C\* is realized.

\* If the room temperature varies 1°C, the measured value varies 0.02% F.S. (corresponding to  $4\mu m$  for the Model ZX2-LD50)



## Compact sensor for easy mounting

## World smallest\*

The world's smallest CMOS laser displacement sensor head is realized in a resin case. Enables to mount the sensor in smallest spaces and to minimize measurement errors arising from temperature fluctuations.

\* According to OMRON investigation of CMOS laser displacement sensors performed in September 2010.



## 10µm precision measurements

## Linearity to meet the application

Measurements to an even higher accuracy are realized for applications that do not require the entire measurement range. If the range of the field is less than the length of the measurement center, linearity accuracy improves by 50% compared with that for the full range.\*

\* For the 7X2-I D50I /I D100I

Model ZX2-LD50L

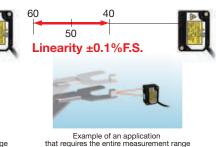
Linearity ±0.05%F.S

40

50

50

Example of an application that does not require the entire measurement range Low-profile connector assembly height measurement



Robot hand registration

## Visualization to prevent from stopping the production-line

## Laser life display function

The end of the laser diode lifespan is automatically detected and displayed so maintenance can be performed systematically. On the main digital display of the amplifier, this is indicated by an LED on the back of the head. Accordingly, in case of amplifier is within the control panel, the lifetime can be confirmed by the head and the indications are not missed.



**LED** gives a flashing notification

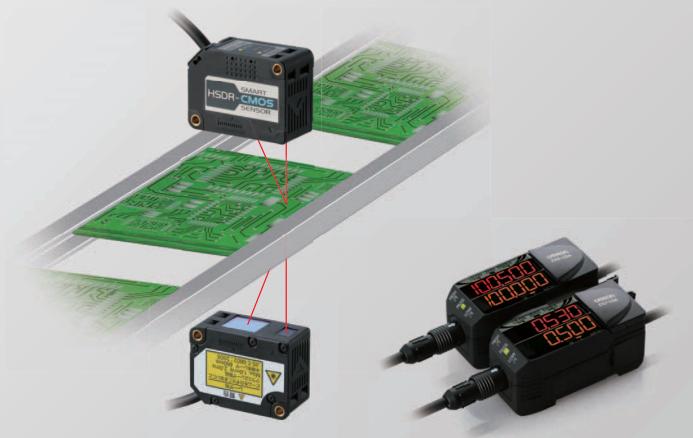


## Ease of Use by "LED Display" and "Calculating Unit"

## **11-segment LED display for intuitive configuration**



## Easy calculations of measurements





A thorough pursuit

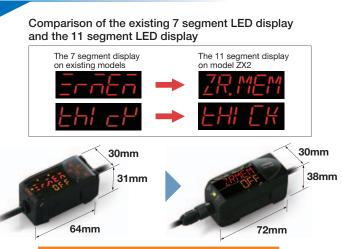
of user-friendliness ••• The Smart Amplifier Unit

## No need for a manual

## **11 Segment LED Display**

An 11 segment LED display is integrated in the compact housing. Alphanumeric characters can be read with ease and there is no need to refer to a manual



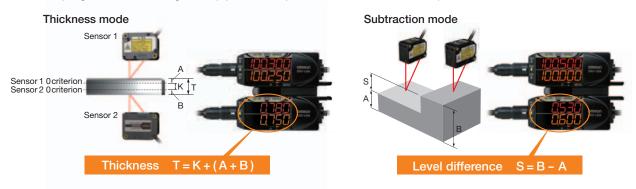


The compact housing stays just as it is

## Perform two calculations with ease

## Thickness + subtraction mode

The calculated results of two sensor heads are displayed on the amplifier unit by just connecting the calculating unit between the two amplifier units. The calculation function can be chosen from the two modes of thickness and subtraction. It is also possible to prevent mutual interference by coupling via the calculating units. (Up to five amplifier units can be connected.)



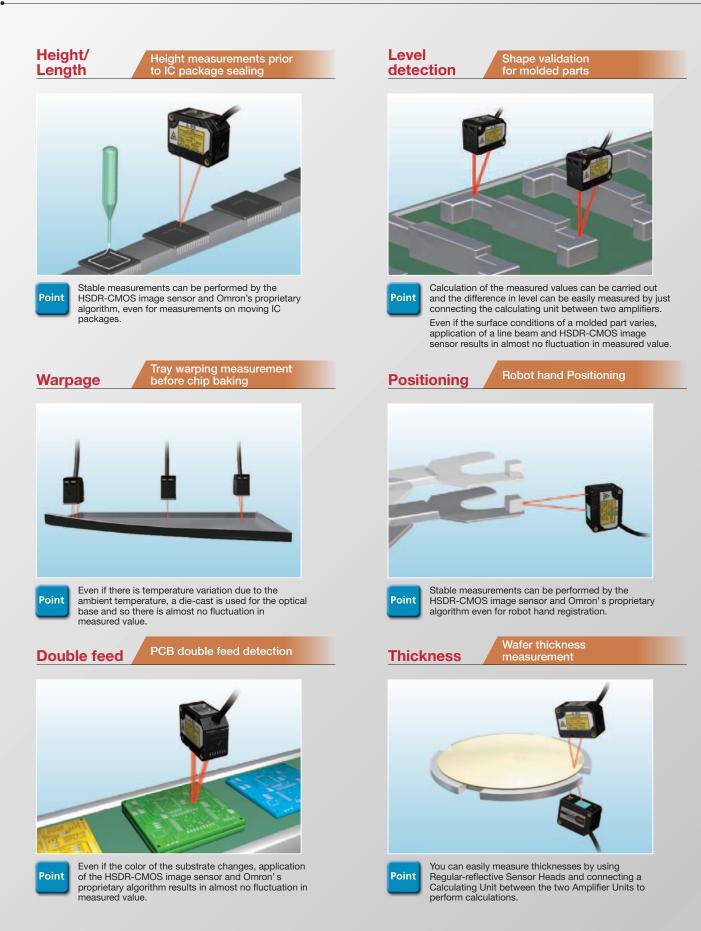
## Easy change of setup

## Equipped with 4 banks

The amplifier unit is equipped with four bank functions. Easy change of setup between four modes is supported by just switching between the bank functions.



## **One Sensor for Any Measurement Application**



## **Ordering Information**

### Units

#### Sensor Heads [Dimensions → page 14]

•••••••					
Appearance	Optical system	Beam shape	Sensing distance	Resolution	Model
	Diffuse reflective	Line beam	50±10mm	1 500	ZX2-LD50L 0.5M
		Spot beam	40 60	1.5µm	ZX2-LD50 0.5M
		Line beam	100±35mm	<b>F</b>	ZX2-LD100L 0.5M
		Spot beam	65 135	5µm	ZX2-LD100 0.5M
	Regular reflective	Spot beam	48±5mm 43 53	1.5µm	ZX2-LD50V 0.5M

#### Amplifier Units [Dimensions → page 14]

Appearance	Power supply	Output type	Model
	DO	NPN	ZX2-LDA11 2M
	DC	PNP	ZX2-LDA41 2M

## Accessories (sold separately) These are not included with the Sensor Head or Amplifier Unit. Please order as necessary. Calculating Unit [Dimensions → page 14]



### Communications Interface Unit [Dimensions → page 14]

Appearance	Туре	Model
00	RS-232C	ZX2-SF11

#### Sensor Head Extension Cables [Dimensions → page 14]

Cable Length	Model
1m	ZX2-XC1R
4m	ZX2-XC4R
9m	ZX2-XC9R
20m	ZX2-XC20R

\* Extension cables cannot be coupled and used together.

#### Mounting Brackets [Dimensions → page 15]

Applicable Sensor Heads	Appearance	Model	Contents
ZX2-LD50V ZX2-LD50L ZX2-LD50		E39-L178	Mounting Bracket: 1 Nut plate: 1
ZX2-LD100L ZX2-LD100	-	E39-L179	Phillips screws (M3×30): 2

## **Specifications**

#### **Diffuse-reflective Sensor Heads**

Bindoo io					
Item	Model	ZX2-LD50L	ZX2-LD50	ZX2-LD100L	ZX2-LD100
Optical syste	em	Diffuse reflective			
Light source (wave length	)	Visible-light semiconductor laser with a wavelength of 660 nm and an output of 1mW max. EN class 2,FDA class 1*5			nW max.
Measurement	t center point	50mm		100mm	
Measuremen	nt range	±10mm		±35mm	
Beam shape		Line	Spot	Line	Spot
Beam size *1		Approx. 60µm×2.6mm	Approx. 60µm dia.	Approx.110µm×2.7mm	Approx.110µm dia.
Resolution *2	2	1.5µm		5µm	
Linearity *3		±0.05%F.S. (40 to 50mm) ±0.1%F.S. (entire range)	±0.1%F.S. (40 to 50mm) ±0.15%F.S. (entire range)	±0.05%F.S. (65 to 100mm) ±0.1%F.S. (entire range)	±0.1%F.S. (65 to 100mm) ±0.15%F.S. (entire range)
Temperature ch	naracteristic *4	0.02%F.S./°C			
Ambient illun	nination	Incandescent lamp: 10,000lx max. (on light receiving side)			
Ambient tem	perature	Operating: 0 to +50°C, Storage: -15 to +70°C (with no icing or condensation)			
Ambient hum	nidity	Operating and storage: 35% to 85% (with no condensation)			
Dielectric str	ength	1,000 VAC, 50/60 Hz for 1 minute			
Vibration resista	nce (destruction)	10 to 150 Hz, 0.7-mm double amplitude, 80 minutes, each in X,Y,and Z directions			
Shock resistan	ce (destruction)	300 m/s <sup>2</sup> 3 times each in six directions (up/down,left/right,forward/backward)			
Degree of pro	otection	IEC60529, IP67			
Connection r	nethod	Connector connection (standard cable length: 500 mm)			
Weight (pack	(ed state)	Approx.160g (Sensor Head only: Approx.75g)			
Materials		Case and cover: PBT (polybutylene terephtahalate), Optical window: Glass, Internal thread: Brass, Cable: PVC			
Accessories		Instruction sheet, Ferrite core ×1 (made by TDK Corp. ZCAT1730-0730A), Laser warning label (English), FDA certification label			

#### **Regular-reflective Sensor Head**

Item Model	ZX2-LD50V
Optical system	Regular reflective
Light source (wave length)	Visible-light semiconductor laser with a wavelength of 660 nm and an output of 0.24 mW max. EN class 1, FDA class 1*5
Measurement center point	48mm
Measurement range	±5mm
Beam shape	Spot
Beam size *1	Approx. 60µm dia.
Resolution *2	1.5µm
Linearity *3	±0.3%F.S. (entire range)
Temperature characteristic *4	0.06%F.S./°C
Ambient illumination	Incandescent lamp: 10,000lx max. (on light receiving side)
Ambient temperature	Operating: 0 to +50°C, Storage: -15 to +70°C (with no icing or condensation)
Ambient humidity	Operating and storage: 35% to 85% (with no condensation)
Dielectric strength	1,000 VAC, 50/60 Hz for 1 minute
Vibration resistance (destruction	10 to 150 Hz, 0.7-mm double amplitude, 80 minutes, each in X,Y,and Z directions
Shock resistance (destruction	n) 300 m/s <sup>2</sup> 3 times each in six directions (up/down,left/right,forward/backward)
Degree of protection	IEC 60529, IP67
Connection method	Connector connection (standard cable length: 500 mm)
Weight (packed state)	Approx.160g (Sensor Head only: Approx.75g)
Materials	Case and cover: PBT (polybutylene terephtahalate), Optical window: Glass, Internal thread: Brass, Cable: PVC
Accessories	Instruction sheet, Ferrite core ×1 (made by TDK Corp. ZCAT1730-0730A), Laser warning label (English), FDA certification label

Note) False detection outside the measurement range can occur in the case of an object with high reflectance.

\*1. Beam size: Defined as 1/e<sup>2</sup> (13.5%) of the central intensity at the smallest value of diameter for the measurement range (typical value) False detections can occur in the case there is light leakage outside the defined region and the surroundings of the target object have a high reflectance in comparison to the target object.

\*2. Resolution: indicates the degree of fluctuation (±3σ) of analog output when connected to the ZX2-LDA. (The measured value is given for the center distance for OMRON's standard target object (diffuse-reflective models: white ceramic object, regular-reflective models: 1/4 λ flat mirror) when the response time of the ZX2-LDA is set to 128 ms.)

Indicates the repetition accuracy for when the workpiece is in a state of rest. Not an indication of distance accuracy. Resolution performance may not be satisfied in a strong electromagnetic field.

\*3. Linearity: indicates the error with respect to the ideal straight line of the displacement output in the case of measuring Omron's standard target object. Linearity and measured value may vary depending on target object. F.S. indicates the full scope of the measurement range. (ZX2-LD50 (L): 20mm)

\*4. Temperature characteristic: Value for the case the space between the sensor head and Omron's standard target object is secured by an aluminum jig. (Measured at the measurement center distance)

\*5. These Sensors are classified as Class 1 under IEC 60825-1 and the regulations of Laser Notice No. 56 for FDA certification. CDRH registration has been completed.

Item	Model	ZX2-LDA11	ZX2-LDA41		
Measureme	urement period *1 Min. 30µs				
Response t	me	60µs, 120µs, 240µs, 500µs, 1ms, 2ms, 4ms, 8ms, 12m	ns, 20ms, 36ms, 66ms, 128ms, 250ms, 500ms		
Analog outp	out *2	4 to 20 mA, Max. load resistance: 300Ω, ±5VDC or 1 to	o 5 VDC, Output impedance: 100Ω		
1 //	S/LÓW: error output	NPN open-collector outputs, 30 VDC, 50 mA max. (residual voltage: 1V max. for load current 10mA max., 2V max. for load current above 10mA)	PNP open-collector outputs, 30 VDC, 50 mA max. (residual voltage: 1V max. for load current 10mA max. 2V max. for load current above 10mA)		
Laser OFF i zero reset ir timing input bank input	nput, iput, , reset input,	ON: Short-circuited with 0-V terminal or 1.2V or less OFF:Open (leakage current: 0.1 mA max.) ON: Supply voltage short-circuited or supply voltage within -1.2V OFF:Open (leakage current: 0.1 mA max.)			
Functions		Smart tuning, scaling, sample hold, peak hold, bottom hold, peak-to-peak hold, self-peak hold, self-bottom hold, average hold, zero reset, On-delay timer, OFF-delay timer, keep/clamp switch, (A-B)calculations *3, thickness calculation *3, mutual interference prevention *3, laser deterioration detection, bank function(4 banks), differential function			
Indications		Judgement indicators: HIGH(orange),PASS(green),LOW(orange),11-segment main display(red),11-segment sub-display(orange),laser ON(green),zero reset(green),enable(green),menu(green), HIGH threshold(orange),LOW threshold(orange)			
Power supp	ly voltage	10 to 30 VDC, including 10% ripple(p-p)			
Power cons	umption	3,000 mW max. (at 24 VDC: 125 mA max., at 12 VDC: 250 mA max.)			
Ambient ter	nperature	Operating: 0 to +50°C, Storage: -15 to +70°C (with no icing or condensation)			
Ambient hu	midity	Operating and storage: 35% to 85% (with no condensation)			
Dielectric st	rength	1,000 VAC, 50/60 Hz for 1 minute			
Vibration re (destruction		10 to 150 Hz, 0.7-mm double amplitude, 80 minutes, each in X,Y,and Z directions			
Shock resis (destruction		300 m/s <sup>2</sup> 3 times each in six directions (up/down,left/right,forward/backward)			
Degree of p	rotection	IEC60529, IP40			
Connection	method	Prewired (standard cable length: 2 m)			
Weight (pac	ked state)	Approx.200g (Amplifier Unit only: Approx.135g)			
Materials		Case: PBT (polybutylene terephtahalate), Cover: Polycarbonate, Display: Methacrylic resin, Button: Polyacetal, Cable: PVC			
Accessories	3	Instruction sheet			

\*1. In the case of Omron's standard target object (white ceramic)
\*2. Configure current output (4 to 20mA) and voltage output (±5V or 1 to 5V) by MENU mode.
\*3. Calculating unit (ZX2-CAL) is necessary. Calculations are possible for two amplifier units. Mutual interference prevention is possible for up to five amplifier units.

#### **Calculating Unit**

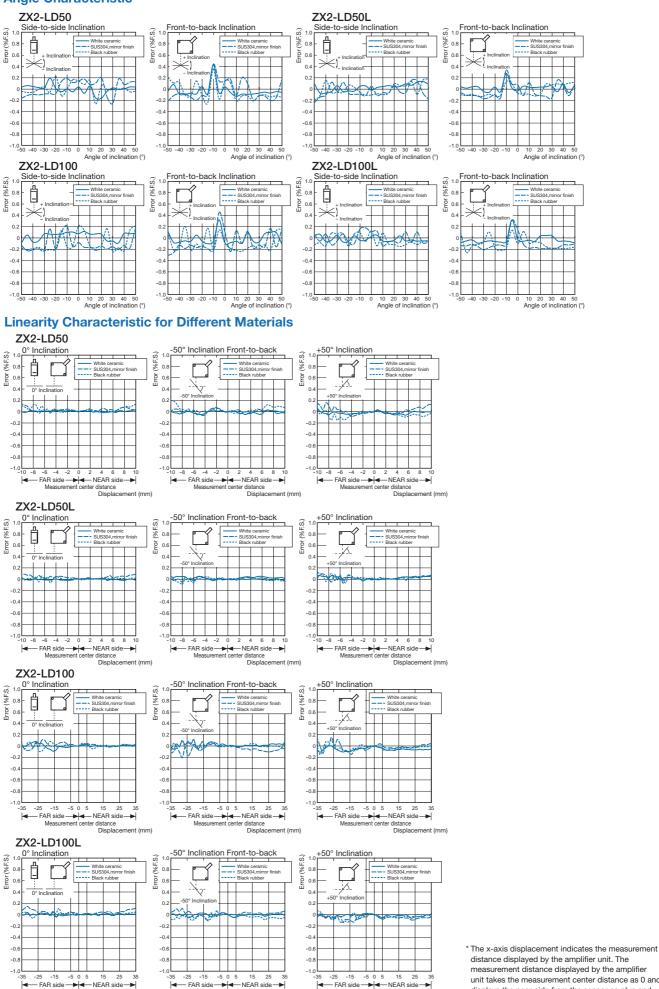
Item Model	ZX2-CAL
Applicable Amplifier Units	ZX2-LDA11, ZX2-LDA41
Current consumption	12 mA max. (supplied from the Smart Sensor Amplifier Unit)
Ambient temperature	Operating: 0 to +50°C, storage: -15 to +70°C (with no icing or condensation)
Ambient humidity	Operating and storage: 35% to 85% (with no condensation)
Connection method	Connector
Dielectric strength	1,000 VAC, 50/60 Hz for 1 minute
Vibration resistance (destructive)	10 to 150 Hz, 0.7-mm double amplitude, 80 minutes, each in X,Y,and Z directions
Shock resistance (destructive)	300 m/s <sup>2</sup> 3 times each in six directions (up/down, left/right, forward/backward)
Materials	Case: ABS, Display: Methacrylic resin
Weight (packed state)	Approx. 50g (Calculating Unit only: Approx. 15g)
Accessories	Instruction sheet

#### **ZX2-series Communications Interface Unit**

Item	Model		ZX2-SF11
Power supply voltage			10 to 30 V DC ±10% (including 10% ripple (p-p)) (Supplied from Sensor Amplifier.)
Power consumption			720 mW max. (at 24 V: 30 mA max., at 12 V: 60 mA max.) (Not including Sensor Amplifier current consumption or output current.)
Applicable Amplifier Units			ZX2-LDA
Applicable Amplifier Unit versions			Sensor Amplifier Unit version: V1.330 or higher (The Sensor Amplifier version is shown on the sub-digital display when the power of the Sensor Amplifier is turned ON.)
Max. No. of Amplifier Units			5
Commu- nications functions	Port		RS-232C (9-pin, D-Sub connector)
	Communications method		Full duplex
	Synchronization method		Start/stop synchronization
	Transmission code		ASCII
	Baud rate		38,400 (at shipping)/9,600 bps switchable
	Data bit length		8 bits
	Parity check		None
	Stop bit length		1 bit
	Data delimiter	Receiving	CR or CR + LF is automatically recognized.
		Sending	CR + LF fixed
Indicators			Power supply: green, Sensor communications: green, Sensor communications error: red, External terminal communications: green, External terminal communications error: red
Protective circuits			Power supply reverse polarity protection
Ambient temperature			Operating: 0 to 50°C, storage: -15 to 60°C (with no icing or condensation)
Ambient humidity			Operating and storage: 35% to 85% (with no condensation)
Insulation resistance			20 M $_{\Omega}$ min. (at 500 VDC)
Dielectric strength			1,000 VAC, 50/60 Hz for 1 min, Leakage current: 10 mA max.
Materials			Case: PBT (polybutylene terephthalate), Cover: Polycarbonate
Accessories			Instruction sheet, 2 clamps

## **Engineering Data (Reference Value)**

#### **Angle Characteristic**



distance displayed by the amplifier unit. The measurement distance displayed by the amplifier unit takes the measurement center distance as 0 and displays the near-side from the sensor as plus and the far-side as minus.

nent center distance Displacement (mm)

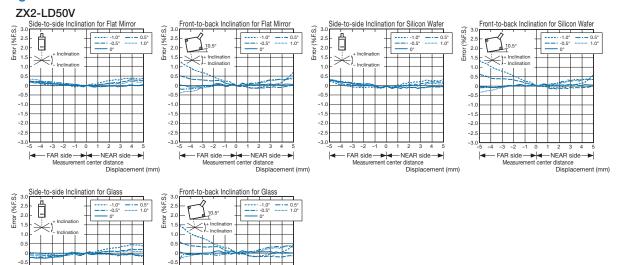
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r distance Displacement (mm)

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distance Displacement (mm)

#### **Angle Characteristic**





-1.0

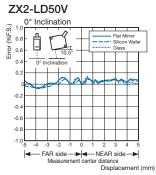
-1.5

-2.0

-2.5

-3.0

## Linearity Characteristic for Different Materials



-1.0

-1.5

-2.0

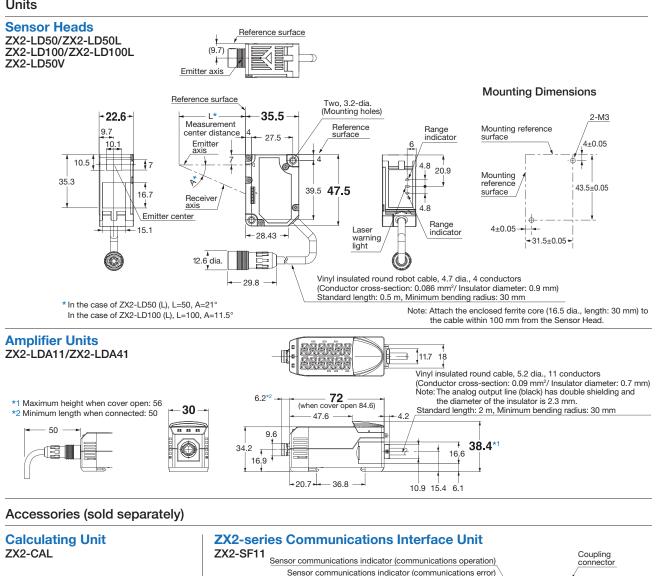
-2.5

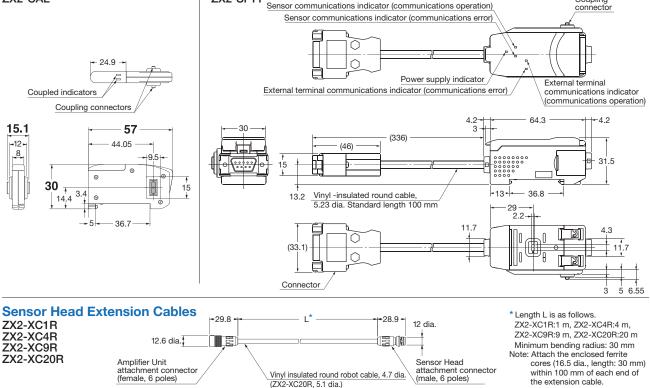
-3.0

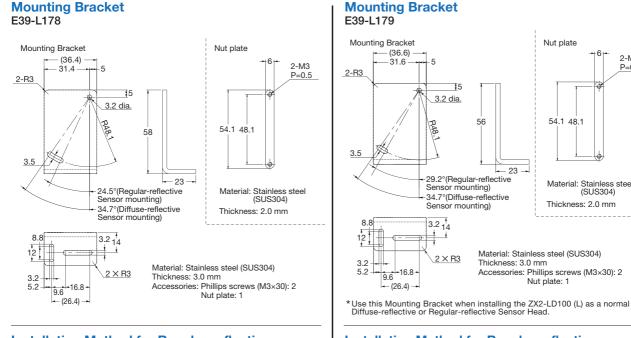
\* The x-axis displacement indicates the measurement distance displayed by the amplifier unit. The measurement distance displayed by the amplifier unit takes the measurement center distance as 0 and displays the near-side from the sensor as plus and the far-side as minus.

## **Dimensions**

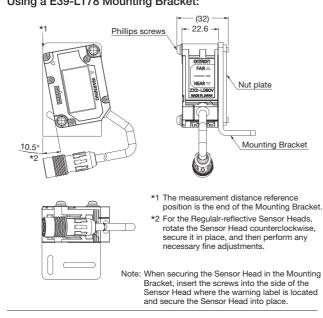








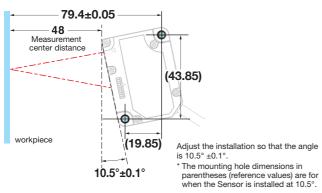
#### Installation Method for Regular-reflective **Sensor Head** Using a E39-L178 Mounting Bracket:



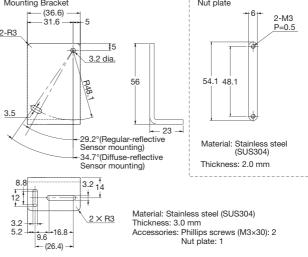
#### Not Using a Mounting Bracket:

Tilt the Sensor Head towards the workpiece as shown below.

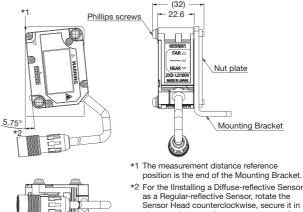
#### ZX2-LD50V



## **Mounting Bracket**

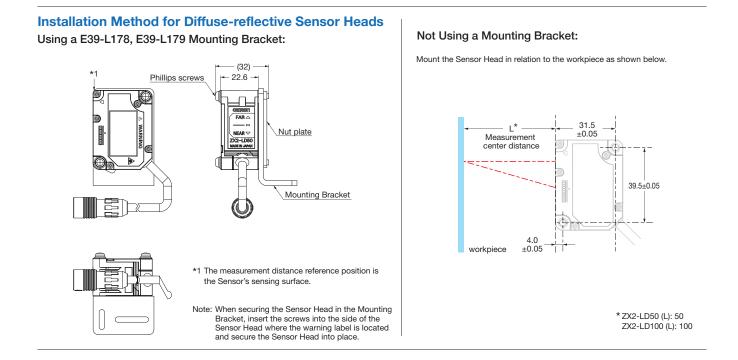


#### Installation Method for Regular-reflective Sensor Heads (Installing a Diffuse-reflective Sensor Head as a Regular-reflective Sensor Head) Using a E39-L179 Mounting Bracket:



place, and then perform any necessary fine adjustments. Note: When securing the Sensor Head in the Mounting

Bracket, insert the screws into the side of the Sensor Head where the warning label is located and secure the Sensor Head into place.



Note: Do not use this document to operate the Unit.

**OMRON Corporation** Industrial Automation Company

Kyoto, JAPAN

#### **Regional Headquarters**

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